



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-1
Job Sheet 169019



Part No: D4306-1

Job Qty: 20 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/6/17

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG REV:C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/5/17	0.00	0.00	Start Up Large Fab-2		D.M.L 17-11-29
100	Large Fab	20 pcs		12/6/17	0.00	12.63	Large Fab 8		17-12-4 SC-17-12
110	QC	20 pcs		12/6/17	0.00	0.00	QC6		17-12-4
120	Packaging	20 pcs		12/6/17	0.00	0.00	Packaging3		17-12-4
130	QC21-SA	20 Ea		12/6/17	0.00	0.00	QC21		DEC 04 2017

Part Op **100** - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D4306

110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location: LOCATION: WA004

130 - QC21- Final Inspection - Work Order Release

Job Allocations

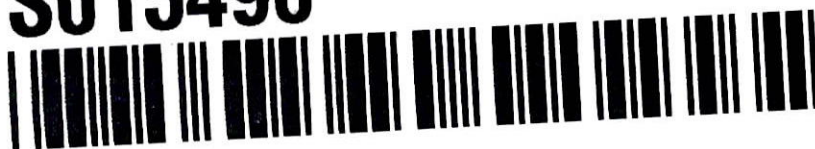
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.750W.049 008916	83	1,207	0	0

Part Specifications

Specifications could not be found.

Plex 11/29/17 12:37 PM dart.leroux.jason

DART
AEROSPACE
S015498



Rib

PART NO: D4306 - 1
Revision:
Operation: Large Fab
Change No:

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Mfg Date: 11/29/17
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